## Flexible High-Barrier Polymers for Food Packaging, Phase II



Completed Technology Project (2009 - 2012)

#### **Project Introduction**

The development of a polymer laminate with water and oxygen barrier properties suitable for food packaging and preservation on 3-5 year manned space exploration missions is proposed. The laminate is a multilayer structure comprising polymer and inorganic dielectrics that will provide near-hermetic encapsulation of food items for the duration of these missions. In Phase I, flexible polymer barriers with an oxygen transport rate of <0.005 cc/m2-day and water transport rate of <0.005 g/m2-day were developed. The barriers contain no metal foils, have a areal density of <34 g/m2 for a 40 micron thick film, and tolerate high temperature sterilization treatments. The polymer laminates are mechanically robust exhibiting a 165MPa yield strength, 200MPa tensile strength, 550MPa tensile modulus, and 3% elongation to yield. In Phase II, we propose to optimize barrier properties to reduce weight, minimize ash on incineration, develop heat-sealing methods, and expand the testing to include heat sealed enclosures. The Phase II effort also includes a collaboration with a potential high-volume manufacturer of the barrier films for aerospace applications.

#### **Primary U.S. Work Locations and Key Partners**





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# Organizational Responsibility

# Responsible Mission Directorate:

Space Technology Mission Directorate (STMD)

#### **Lead Center / Facility:**

Johnson Space Center (JSC)

#### **Responsible Program:**

Small Business Innovation Research/Small Business Tech Transfer



#### Small Business Innovation Research/Small Business Tech Transfer

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Organizations Performing Work	Role	Туре	Location
	Lead	NASA	Houston,
	Organization	Center	Texas
EIC Laboratories,	Supporting	Industry	Norwood,
Inc.	Organization		Massachusetts

Primary U.S. Work Locations	
Massachusetts	Texas

#### **Project Transitions**

December 2009: Project Start

March 2012: Closed out

### **Project Management**

**Program Director:** 

Jason L Kessler

**Program Manager:** 

Carlos Torrez

# **Technology Areas**

#### **Primary:**

- TX12 Materials, Structures, Mechanical Systems, and Manufacturing
  - └ TX12.1 Materials
    - ☐ TX12.1.3 Flexible Material Systems

